

Issue Date 23-Oct-2015

Revision Date 23-Oct-2015

Version 1

**1. IDENTIFICATION****Product identifier**

Product Name XL-8 ALL COLORS

**Other means of identification**

Product Code CPDXL8  
UN/ID no. Paint, 3, UN 1263, II  
Synonyms Solvent Based Paint

**Recommended use of the chemical and restrictions on use**

Recommended Use Restricted to professional users.  
Uses advised against Consumer use.

**Details of the supplier of the safety data sheet**

Manufacturer Address  
GS Plastics, LLC 255 Rosemont Road Bassett, VA 24055 <http://www.gsplasticsllc.com>

**Emergency telephone number**

Company Phone Number 1-276-629-7981  
Emergency Telephone ChemTel Inc. 1-800-255-3924 - Toll Free North America 800-255-3924 or International +01-813-248-0585

**2. HAZARDS IDENTIFICATION****Classification****OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - inhalation (Dusts/Mists)	Category 4
Serious eye damage/eye irritation	Category 2A
Carcinogenicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Flammable liquids	Category 2

**Label elements****Emergency Overview****Danger****Hazard statements**

Harmful if inhaled  
Causes serious eye irritation  
Suspected of causing cancer  
May cause respiratory irritation. May cause drowsiness or dizziness  
Highly flammable liquid and vapor



<b>Appearance</b> Thick	<b>Physical state</b> Liquid	<b>Odor</b> Solvent
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**Precautionary Statements - Prevention**

Obtain special instructions before use  
 Do not handle until all safety precautions have been read and understood  
 Use personal protective equipment as required  
 Avoid breathing fume/gas/mist/vapors/spray  
 Use only outdoors or in a well-ventilated area  
 Wash face, hands and any exposed skin thoroughly after handling  
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking  
 Keep container tightly closed  
 Ground/bond container and receiving equipment  
 Use explosion-proof electrical/ ventilating / lighting / equipment  
 Use only non-sparking tools  
 Take precautionary measures against static discharge  
 Keep cool

**Precautionary Statements - Response**

If exposed or concerned: Get medical advice/attention  
 IF IN EYES: Irrigate with flowing water immediately and continuously for 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing and consult with medical professional for further treatment.  
 If eye irritation persists: Get medical advice/attention  
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower  
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
 In case of fire: Use CO2, dry chemical, or foam for extinction

**Precautionary Statements - Storage**

Store locked up  
 Store in a well-ventilated place. Keep container tightly closed

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

May be harmful if swallowed Harmful to aquatic life with long lasting effects

Unknown acute toxicity

0% of the mixture consists of ingredient(s) of unknown toxicity

**3. COMPOSITION/INFORMATION ON INGREDIENTS****Substance**

**Mixture** This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components.

**Synonyms**

Solvent Based Paint.

Chemical Name	CAS No.	Weight-%	Trade Secret
Methyl ethyl ketone	78-93-3	30 - 60	*
Methylisobutyl ketone	108-10-1	10 - 30	*
Cyclohexanone	108-94-1	1 - 5	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

**4. FIRST AID MEASURES****Description of first aid measures**

<b>Eye contact</b>	If symptoms develop, immediately move individual away from exposure and into fresh air. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek immediate medical attention/advice.
<b>Skin contact</b>	Remove contaminated clothing. Wash exposed area with soap and water. If symptoms persist, seek medical attention. Launder clothing before reuse.
<b>Inhalation</b>	Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, qualified personnel should give oxygen. Keep person warm and quiet; seek immediate medical attention.
<b>Ingestion</b>	Seek medical attention. If individual is drowsy or unconscious, do not give anything by mouth; place individual on the left side with the head down. Contact a physician, medical facility, or poison control center for advice about whether to induce vomiting. If possible, do not leave individual unattended.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** May irritate, cause redness and pain.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. FIRE-FIGHTING MEASURES****Suitable extinguishing media**

Foam, alcohol foam, CO<sub>2</sub>, dry chemical, water fog.

**Unsuitable extinguishing media** CAUTION: Use of water spray when fighting fire may be inefficient.

**Specific hazards arising from the chemical**

Vapors are heavier than air and may travel along the ground or be moved by ventilation and ignited by heat, pilot lights, other flames and ignition sources at locations distant from material handling point. Never use welding or cutting torch on or near drum (even empty) because product (even just residue) can ignite explosively.

**Hazardous combustion products** Carbon dioxide (CO<sub>2</sub>). Carbon monoxide. Formaldehyde. Unidentified organic compounds.

**Explosion data**

**Sensitivity to Mechanical Impact** No information available.

**Sensitivity to Static Discharge** No information available.

**Protective equipment and precautions for firefighters**

Water may be ineffective. Water may be used to keep fire-exposed containers cool until fire is out. Wear a self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode with appropriate turn-out gear and chemical resistant personal protective equipment.

**6. ACCIDENTAL RELEASE MEASURES****Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Ensure adequate ventilation, especially in confined areas.

**Other Information** Eliminate all sources of ignition such as flares, flames (including pilot lights), and electrical sparks. Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.

**Environmental precautions**

**Environmental precautions** See Section 12 for additional Ecological Information.

#### Methods and material for containment and cleaning up

**Methods for containment** Stop spill at source. Prevent from entering drains, sewers, streams or other bodies of water. Prevent from spreading. If runoff occurs, notify authorities as required. Pump or vacuum transfer spilled product to clean containers for recovery. Absorb unrecoverable product. Transfer contaminated absorbent, soil and other materials to containers for disposal. Note: Use only non-sparking equipment to clean up spill.

**Methods for cleaning up** Absorb liquid on vermiculite, floor absorbent or other absorbent material. Scoop or scrape up using non-sparking equipment. Put container for recovery or disposal.

## 7. HANDLING AND STORAGE

#### Precautions for safe handling

**Advice on safe handling** Containers of this material may be hazardous when emptied. Since emptied containers retain product residues (vapor, liquid, and/or solid), all hazard precautions given in the data sheet must be observed. All five-gallon pails and larger metal containers should be grounded and/or bonded when material is transferred. Warning: Sudden release of hot organic chemical vapors or mists from process equipment operating at elevated temperatures and pressure, or sudden ingress of air into vacuum equipment, may result in ignitions without the presence of obvious ignition sources. Published "auto-ignition" or "ignition" temperature values cannot be treated as safe operating temperatures in chemical processes without analysis of the actual process conditions. Any use of this product in elevated temperature processes should be thoroughly evaluated to establish and maintain safe operating conditions.

#### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Avoid exposure to heat sources such as direct sunlight or steam pipes.

**Incompatible materials** Avoid contact with strong oxidizing agents.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Control parameters

##### Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Methyl ethyl ketone 78-93-3	STEL: 300 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 590 mg/m <sup>3</sup> (vacated) TWA: 200 ppm (vacated) TWA: 590 mg/m <sup>3</sup> (vacated) STEL: 300 ppm (vacated) STEL: 885 mg/m <sup>3</sup>	IDLH: 3000 ppm TWA: 200 ppm TWA: 590 mg/m <sup>3</sup> STEL: 300 ppm STEL: 885 mg/m <sup>3</sup>
Methylisobutyl ketone 108-10-1	STEL: 75 ppm TWA: 20 ppm	TWA: 100 ppm TWA: 410 mg/m <sup>3</sup> (vacated) TWA: 50 ppm (vacated) TWA: 205 mg/m <sup>3</sup> (vacated) STEL: 75 ppm (vacated) STEL: 300 mg/m <sup>3</sup>	IDLH: 500 ppm TWA: 50 ppm TWA: 205 mg/m <sup>3</sup> STEL: 75 ppm STEL: 300 mg/m <sup>3</sup>
Cyclohexanone 108-94-1	STEL: 50 ppm TWA: 20 ppm S*	TWA: 50 ppm TWA: 200 mg/m <sup>3</sup> (vacated) TWA: 25 ppm (vacated) TWA: 100 mg/m <sup>3</sup> (vacated) S*	IDLH: 700 ppm TWA: 25 ppm TWA: 100 mg/m <sup>3</sup>

#### Appropriate engineering controls

**Engineering Controls** Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain

exposure below TLV(s).

#### Individual protection measures, such as personal protective equipment

<b>Eye/face protection</b>	Chemical splash goggles in compliance with OSHA regulations are advised; however, OSHA regulations also permit other type safety glasses. Consult your safety representative.
<b>Skin and body protection</b>	Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.
<b>Respiratory protection</b>	If workplace exposure limit(s) of product or any component is exceeded (see exposure guidelines), a NIOSH/MSHA approved air supplied respirator is advised in absence of proper environmental control. OSHA regulations also permit other NIOSH/MSHA respirators (negative pressure type) under specified conditions (see your industrial hygienist). Engineering or administrative controls should be implemented to reduce exposure.

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

#### Information on basic physical and chemical properties

<b>Physical state</b>	Liquid	<b>Odor</b>	Solvent
<b>Appearance</b>	Thick	<b>Odor threshold</b>	No information available
<b>Color</b>	All Colors (Except Greent)		
<b><u>Property</u></b>	<b><u>Values</u></b>	<b><u>Remarks • Method</u></b>	
pH	No information available		
Melting point / freezing point	No information available		
Boiling point / boiling range	79.444 °C		
Flash point	> -6.11 °C 21 °F	CC (closed cup)	
Evaporation rate	Slower than Ether		
Flammability (solid, gas)	No information available		
Flammability Limit in Air			
Upper flammability limit:	No information available		
Lower flammability limit:	No information available		
Vapor pressure	No information available		
Vapor density	Heavier than air		
Relative density	7.64 LB/GL		
Water solubility	No information available		
Solubility in other solvents	No information available		
Partition coefficient	No information available		
Autoignition temperature	No information available		
Decomposition temperature	No information available		
Kinematic viscosity	No information available		
Dynamic viscosity	No information available		
Explosive properties	No information available		
Oxidizing properties	No information available		

#### Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	68%
Density	No information available
Bulk density	No information available

### 10. STABILITY AND REACTIVITY

**Reactivity**

No data available

**Chemical stability**

Stable under recommended storage conditions.

**Possibility of Hazardous Reactions**

None under normal processing.

**Hazardous polymerization**

Hazardous polymerization does not occur.

**Conditions to avoid**

Incompatible materials.

**Incompatible materials**

Avoid contact with strong oxidizing agents.

**Hazardous Decomposition Products**Carbon monoxide. Carbon dioxide (CO<sub>2</sub>). Formaldehyde. Unidentified organic compounds.**11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure****Product Information**

PRIMARY ROUTES OF EXPOSURE: Inhalation, Skin &amp; Eye Contact from liquid, vapors or aerosols.

**Inhalation**

May be harmful if inhaled.

**Eye contact**

Causes serious eye irritation.

**Skin contact**

Prolonged or repeated skin contact may cause drying, cracking, or irritation.

**Ingestion**

None known.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Methyl ethyl ketone 78-93-3	= 2737 mg/kg ( Rat ) = 2483 mg/kg ( Rat )	= 5000 mg/kg ( Rabbit ) = 6480 mg/kg ( Rabbit )	= 11700 ppm ( Rat ) 4 h
Methylisobutyl ketone 108-10-1	= 2080 mg/kg ( Rat )	= 3000 mg/kg ( Rabbit )	= 8.2 mg/L ( Rat ) 4 h
Cyclohexanone 108-94-1	= 1544 mg/kg ( Rat )	= 947 mg/kg ( Rabbit )	= 8000 ppm ( Rat ) 4 h

**Information on toxicological effects****Symptoms**

No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure****Sensitization**

No information available.

**Germ cell mutagenicity**

No information available.

**Carcinogenicity**

No information available.

Chemical Name	ACGIH	IARC	NTP	OSHA
Methylisobutyl ketone 108-10-1	A3	Group 2B	-	X
Cyclohexanone 108-94-1	A3	Group 3	-	-

**Reproductive toxicity**

No information available.

**STOT - single exposure**

No information available.

**STOT - repeated exposure**

No information available.

**Aspiration hazard**

No information available.

**Numerical measures of toxicity - Product Information**

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	4,476.00
ATEmix (dermal)	5,327.00
ATEmix (inhalation-dust/mist)	3.36
ATEmix (inhalation-vapor)	18,480.00

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Cyclohexanone 108-94-1	20: 96 h Chlorella vulgaris mg/L EC50	481 - 578: 96 h Pimephales promelas mg/L LC50 flow-through 8.9: 96 h Pimephales promelas mg/L LC50	800: 24 h Daphnia magna mg/L EC50

### Persistence and degradability

No information available.

### Bioaccumulation

No information available.

Chemical Name	Partition coefficient
Methyl ethyl ketone 78-93-3	0.29
Methylisobutyl ketone 108-10-1	1.19
Cyclohexanone 108-94-1	0.86

### Other adverse effects

No information available

## 13. DISPOSAL CONSIDERATIONS

### Waste treatment methods

#### Disposal of wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

#### Contaminated packaging

Empty containers retain product residue; observe all precautions for product. Do not heat or cut empty container with electric or gas torch because highly toxic vapors and gases are formed. Do not reuse without thorough commercial cleaning and reconditioning. If container is to be disposed, ensure all product residues are removed prior to disposal.

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Cyclohexanone 108-94-1	-	Included in waste stream: F039	-	U057

Chemical Name	California Hazardous Waste Status
Methyl ethyl ketone 78-93-3	Toxic Ignitable

## 14. TRANSPORT INFORMATION

### DOT

UN/ID no.	Paint, 3, UN 1263, II
Proper shipping name	Flammable liquid



**15. REGULATORY INFORMATION****International Inventories****Legend:**

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Methylisobutyl ketone - 108-10-1	1.0

**SARA 311/312 Hazard Categories**

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Methyl ethyl ketone 78-93-3	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Methylisobutyl ketone 108-10-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Cyclohexanone 108-94-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

**US State Regulations****California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Methylisobutyl ketone - 108-10-1	Carcinogen Developmental

**U.S. State Right-to-Know Regulations**



This product contains the following substance(s) regulated by state right-to-know regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Methyl ethyl ketone 78-93-3	X	X	X
Methylisobutyl ketone 108-10-1	X	X	X
Cyclohexanone 108-94-1	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION**

<b>NFPA</b>	Health hazards 2	Flammability 3	Instability 0	Physical and Chemical Properties -
<b>HMIS</b>	Health hazards 0	Flammability 0	Physical hazards 0	Personal protection -

Prepared By GS Plastics, LLC  
Issue Date 23-Oct-2015  
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**Revision Note**

No information available

**Disclaimer**

The information in this Safety Data Sheet should be provided to all who will use, handle, store, transport, or otherwise be exposed to this product. The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances.

End of Safety Data Sheet