



Printing Date 09/14/2017

Revision Number 3

Revision Date 09/14/2017

### 1 Identification

- · Product identifier
- Trade name: Double Bubble Epoxy Very High Peel Strength Part A (04007)
- · Relevant identified uses of the substance or mixture. Adhesive
- · Application of the substance / the mixture Adhesives
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier: Royal Adhesives & Sealants 800 E. Anaheim Street Wilmington. CA 90744 (310) 830-9904
- Information department: Environment protection department.
- · Emergency telephone number:

ChemTrec: Day or Night within USA and Canada: 1-800-424-9300. Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

### 2 Hazard(s) identification

· Classification of the substance or mixture



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

Eye Irrit. 2B H320 Causes eye irritation.

- · Label elements
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms



GHS07

- · Signal word Warning
- · Hazard statements

Causes skin and eye irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

· Precautionary statements

Avoid breathing dust/fume/gas/mist/vapors/spray

Wear protective gloves.

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

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If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Specific treatment (see on this label).

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER/doctor if you feel unwell.

Wash contaminated clothing before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of water.

Take off contaminated clothing and wash it before reuse.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- Classification system:
- \*NFPA ratings (scale 0 4)



Health = 2 Fire = 1 Reactivity = 0

· HMIS-ratings (scale 0 - 4)



- · Other hazards
- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.

### 3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- Description: Mixture

Hazardous	Hazardous components:		
25068-38-6	25068-38-6 Bisphenol A Epoxy Resin		
1332-58-7	Kaolin	10-25%	

### 4 First-aid measures

- Description of first aid measures
- After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist. In case of unconsciousness place patient stably in side position for transportation.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eve contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- · After swallowing: Do not induce vomiting; immediately call for medical help.
- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.

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Indication of any immediate medical attention and special treatment needed No further relevant information available.

### 5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray.

Use fire fighting measures that suit the environment.

- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: Protective clothing and respiratory protective device.

### 6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Wear protective clothing.

- Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

Protective Action Criteria for Chemicals

25068-38-6	Bisphenol A Epoxy Resin	90 mg/m3
112945-52-5	Amorphous Silica	18 mg/m3
112-27-6	2,2'-(ethylenedioxy)diethanol	130 mg/m3
PAC-2: 25068-38-6 Bisphenol A Epoxy Resin 990 r		
		990 mg/m3
112945-52-5	Amorphous Silica	100 mg/m3
112-27-6	2,2'-(ethylenedioxy)diethanol	1,400 mg/m.
PAC-3: 25068-38-6 Bisphenol A Epoxy Resin 5,		
		5,900 mg/m.
112945-52-5	Amorphous Silica	630 mg/m3
112-27-6	2,2'-(ethylenedioxy)diethanol	4,400 mg/m.

### 7 Handling and storage

- · Handling:
- · Precautions for safe handling

Use only in well ventilated areas.

Prevent formation of aerosols.

Information about protection against explosions and fires: No special measures required.

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- · Conditions for safe storage, including any incompatibilities
- · Storage:
- Requirements to be met by storerooms and receptacles: Store in a cool location away from direct heat.
- Information about storage in one common storage facility:

Store away from oxidizing agents.

Store away from flammable substances.

- Further information about storage conditions: Keep receptacle tightly sealed.
- Specific end use(s) No further relevant information available.

### 8 Exposure controls/personal protection

- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

At this time, the remaining constituent has no known exposure limits.

#### 1332-58-7 Kaolin

PEL Long-term value: 15\* 5\*\* mg/m³

\*total dust \*\*respirable fraction

REL Long-term value: 10\* 5\*\* mg/m³

\*total dust \*\*respirable fraction

TLV Long-term value: 2\* mg/m³

E; as respirable fraction

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- Personal protective equipment (see listings below)
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Wash hands before breaks and at the end of work.

The usual precautionary measures for handling chemicals should be followed.

- Breathing equipment: Not necessary if room is well-ventilated.
- · Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Material of gloves

Nitrile rubber, NBR

Chloroprene rubber, CR

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection: Safety glasses with side shields.
- Body protection: Protective work clothing

- USA

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Information on basic physical and chemical properties		
General Information		
Appearance:		
Form:	Liquid	
Color:	Beige	
Odor:	Characteristic	
Odor threshold:	Not determined.	
pH-value:	Not determined.	
Change in condition		
Melting point:	Undetermined.	
Boiling point:	Undetermined	
Flash point:	> 104 °C (> 219 °F)	
Auto igniting:	Product is not selfigniting.	
Danger of explosion:	Product does not present an explosion hazard.	
Flammable limits:		
Lower:	Not Available	
Upper:	Not Available	
	8 °F): 1.35 g/cm³ (11.266 lbs/gal)	
Relative density	Not determined.	
Vapor density	Not determined.	
Evaporation rate	Not determined	
Solubility in / Miscibility w		
Water:	Not miscible or difficult to mix.	
Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
Solvent content:		
Organic solvents:	0%	
VOC (Per EPA 24)	1.303 GMS/L	
Solids content:	Not available.	
Other information	No further relevant information available.	

### 10 Stability and reactivity

- Reactivity No further relevant information available.
- · Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions No dangerous reactions known.
- \* Conditions to avoid Exposure to high temperatures.
- Incompatible materials: Reacts with oxidizing agents.
- Hazardous decomposition products:

Carbon monoxide and carbon dioxide

Aldehydes

LICA

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### 11 Toxicological information

- \*Information on toxicological effects
- \*Acute toxicity:
- Primary irritant effect:
- on the skin: Irritant to skin and mucous membranes.
- on the eye: Irritating effect.
- · Sensitization: Skin Contact May cause allergic skin reaction.
- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

- \*Carcinogenic categories
- · IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

### 12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Ecotoxical effects:
- · Remark: Toxic for fish
- · Additional ecological information:
- · General notes: At present there are no ecotoxicological assessments.
- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- vPvB: Not applicable.
- Other adverse effects No further relevant information available.

### 13 Disposal considerations

- \*Waste treatment methods
- Recommendation: Must be specially treated adhering to official regulations.
- \*Uncleaned packagings:
- Recommendation: Disposal must be made according to official regulations.

### 14 Transport information

- UN-Number
- DOT

not regulated

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Trade name: Double Bubble Epoxy Very High Peel Strength Part A (04007)

	(Contd. of p
IMDG, IATA	UN3082
UN proper shipping name	
DOT	not regulated
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
nnD G	N.O.S. (Bisphenol A Epoxy Resin), MARINE POLLUTANT
TATTA	
IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
	N.O.S. (Bisphenol A Epoxy Resin)
Transport hazard class(es)	
DOT	
Class	not regulated
. T. T. LARGERS AND T. T. T. LARGERS AND T. T. L. T. L. T. L.	n-madan-manahan-matan-mag-
IMDG, IATA	
<b>1 1 1 2 2 2 2 3 3 3 4 3 3 3 4 3 3 4 3 3 4 3 3 4 3 4 3 3 4 3</b>	
Class	9 Miscellaneous dangerous substances and articles
Label	9
Packing group	
DOT	not regulated
	_
IMDG, IATA	III
Environmental hazards:	
Marine pollutant:	Symbol (fish and tree)
Special marking (ADR):	Symbol (fish and tree)
Special marking (IATA):	Symbol (fish and tree)
Special precautions for user	Warning: Miscellaneous dangerous substances and articles
Danger code (Kemler):	90
EMS Number:	F-A,S-F
	·
· Transport in bulk according to Annex II of	
MARPOL73/78 and the IBC Code	Not applicable.
Transport/Additional information:	Product packaging conforms to 49 CFR 173.4 - Requirements for
-	"Small Quantity Exceptions"
IIN "Model Regulation".	IN3082 Environmentally hazardous substances liquid no s
old hidden wegannion .	(Bisphenol A Epoxy Resin), 9, III
UN "Model Regulation":	UN3082, Environmentally hazardous substances, liquid, n.o.s.

## 15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara
- Section 355 (extremely hazardous substances):

None of the ingredients is listed.

Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

TSCA (Toxic Substances Control Act):

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

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Trade name: Double Bubble Epoxy Very High Peel Strength Part A (04007)

(Contd. of page 7) · Proposition 65 · Chemicals known to cause cancer; None of the ingredients is listed. · Chemicals known to cause reproductive toxicity for females: None of the ingredients is listed. · Chemicals known to cause reproductive toxicity for males: None of the ingredients is listed. Chemicals known to cause developmental toxicity: None of the ingredients is listed. (DSL) Canada Dosmestic Substance List All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements. New Jersey Right-to-Know List: 1332-58-7 Kaolin New Jersey Special Hazardous Substance List: None of the ingredients is listed. Pennsylvania Right-to-Know List: 1332-58-7 Kaolin 112-27-6 2,2'-(ethylenedioxy)diethanol · Pennsylvania Special Hazardous Substance List: None of the ingredients is listed. · Cancerogenity categories · EPA (Environmental Protection Agency) None of the ingredients is listed. · TLV (Threshold Limit Value established by ACGIH) 1332-58-7 Kaolin A4· MAK (German Maximum Workplace Concentration) None of the ingredients is listed. · NIOSH-Ca (National Institute for Occupational Safety and Health) None of the ingredients is listed.

- National regulations:
- Water hazard class: Water hazard class 2 (Self-assessment): hazardous for water.
- · Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

### 16 Other information

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

- · Department issuing SDS: Environment protection department.
- · Creation Date: 09/14/2017
- · Date of preparation / last revision 09/14/2017 / 2

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### Trade name: Double Bubble Epoxy Very High Peel Strength Part A (04007)

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· Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Skin Irrit. 2: Skin corrosion/irritation - Category 2

Eye Irrit. 2B: Serious eye damage/eye irritation - Category 2B

Skin Sens. 1: Skin sensitisation - Category 1

STOT SE 3: Specific target organ toxicity (single exposure) - Category 3





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### 1 Identification

- Product identifier
- Trade name: Double Bubble Epoxy Very High Peel Strength Part B (04007)
- Relevant identified uses of the substance or mixture. Curing Agent
- Application of the substance / the mixture Epoxy curing agent
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier: Royal Adhesives & Sealants 800 E. Anaheim Street Wilmington. CA 90744 (310) 830-9904
- · Information department: Environment protection department.
- · Emergency telephone number:

ChemTrec: Day or Night within USA and Canada: 1-800-424-9300. Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

### 2 Hazard(s) identification

· Classification of the substance or mixture



Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

- Label elements
- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- Hazard pictograms



GHS07

- · Signal word Warning
- · Hazard statements

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

· Precautionary statements

Avoid breathing dust/fume/gas/mist/vapors/spray

Wear protective gloves / eye protection / face protection.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Specific treatment (see on this label).

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#### Trade name: Double Bubble Epoxy Very High Peel Strength Part B (04007)

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Wash contaminated clothing before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of water.

Take off contaminated clothing and wash it before reuse.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- Classification system:
- NFPA ratings (scale 0 4)



Health = 3 Fire = 1 Reactivity = 0

HMIS-ratings (scale 0 - 4)



- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.

### 3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · Description: Mixture

Hazardous components:		
68541-13-9	Polyamide Resin	50-100%
1332-58-7	Kaolin	25-50%
	Aliphatic Amine	≤2.5%
13463-67-7	titanium dioxide	≤1.0%
1333-86-4	Carbon black	≤0.1%

### 4 First-aid measures

- Description of first aid measures
- · After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist. In case of unconsciousness place patient stably in side position for transportation.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- · After swallowing: Do not induce vomiting; immediately call for medical help.
- Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed

No further relevant information available.

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### 5 Fire-fighting measures

- · Extinguishing media
- Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray.

Use fire fighting measures that suit the environment.

- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
- Protective equipment: Protective clothing and respiratory protective device.

### 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Wear protective clothing.

- Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

Protective Action Criteria for Chemicals

· PAC-1:

None of the ingredients is listed.

PAC-2

None of the ingredients is listed.

· PAC-3:

None of the ingredients is listed.

### 7 Handling and storage

- Handling:
- Precautions for safe handling

Use only in well ventilated areas.

Prevent formation of aerosols.

- Information about protection against explosions and fires: No special measures required.
- Conditions for safe storage, including any incompatibilities
- Storage:
- Requirements to be met by storerooms and receptacles: Store in a cool location away from direct heat.
- Information about storage in one common storage facility:

Store away from flammable substances.

Store away from oxidizing agents.

· Further information about storage conditions:

Protect from heat and direct sunlight.

Keep receptacle tightly sealed.

Specific end use(s) No further relevant information available.

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Trade name: Double Bubble Epoxy Very High Peel Strength Part B (04007)

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### 8 Exposure controls/personal protection

- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

1332	58-7 Kaolin		
PEL	Long-term value: 15* 5** mg/m³ *total dust **respirable fraction		
REL	Long-term value: 10* 5** mg/m³ *total dust **respirable fraction		
TLV	Long-term value: $2* mg/m^3$ E; as respirable fraction		
1346	3-67-7 titanium dioxide		
PEL	Long-term value: 15* mg/m³ *total dust		
REL	See Pocket Guide App. A		
TLV	Long-term value: 10 mg/m³ withdrawn from NIC		
1333	3-86-4 Carbon black		
PEL	Long-term value: 3.5 mg/m³		
REL	Long-term value: 3.5* mg/m³ *0.1 in presence of PAHs;See Pocket Guide Apps.A+C		
TLV	Long-term value: 3* mg/m³ *inhalable fraction		

- Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment (see listings below)
- · General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.

- · Breathing equipment: Not necessary if room is well-ventilated.
- · Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves

Nitrile rubber, NBR

Chloroprene rubber, CR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection: Safety glasses with side shields.

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· Body protection: Protective work clothing

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General Information Appearance: Form: Liquid Color: Gray Odor: Amine-like Odor threshold: Not determined.  PH-value: Not determined.  Change in condition Melting point: Undetermined Boiling point: Undetermined  Flash point: > 96 °C (> 205 °F)  Auto igniting: Product is not selfigniting.  Danger of explosion: Product does not present an explosion hazard.  Flammable limits: Lower: Not Available Upper: Not Available Specific gravity at 20 °C (68 °F): 1.23 g/cm³ (10.264 lbs/gal) Relative density Not determined.  Vapor density Not determined.  Solubility in / Miscibility with Water: Not miscible or difficult to mix.  Viscosity: Dynamic: Not determined. Kinematic: Not determined.  Solvent content:		cal and chemical properties
Form: Liquid Color: Gray Odor: Amine-like Odor threshold: Not determined.  PH-value: Not determined.  Change in condition Melting point: Undetermined Boiling point: Undetermined  Flash point: > 96 °C (> 205 °F)  Auto igniting: Product is not selfigniting.  Danger of explosion: Product does not present an explosion hazard.  Flammable limits: Lower: Not Available Upper: Not Available Upper: Not Available Specific gravity at 20 °C (68 °F): 1.23 g/cm³ (10.264 lbs/gal) Relative density Not determined. Vapor density Not determined. Solubility in / Miscibility with Water: Not miscible or difficult to mix.  Viscosity: Dynamic: Not determined. Kinematic: Not determined. Solvent content:		
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PH-value:  Not determined.  Change in condition Melting point: Boiling point: Undetermined  Flash point:  > 96 °C (> 205 °F)  Auto igniting: Product is not selfigniting.  Danger of explosion: Product does not present an explosion hazard.  Flammable limits: Lower: Not Available Upper: Not Available Upper: Not Available Specific gravity at 20 °C (68 °F): 1.23 g/cm³ (10.264 lbs/gal) Relative density Not determined. Vapor density Not determined. Evaporation rate Not determined Solubility in / Miscibility with Water: Not miscible or difficult to mix.  Viscosity: Dynamic: Kinematic: Not determined. Solvent content:		
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Melting point: Boiling point: Undetermined  Flash point:  > 96 °C (> 205 °F)  Auto igniting: Product is not selfigniting.  Danger of explosion: Product does not present an explosion hazard.  Flammable limits: Lower: Not Available Upper: Not Available  Specific gravity at 20 °C (68 °F): 1.23 g/cm³ (10.264 lbs/gal) Relative density Not determined. Vapor density Not determined.  Solubility in / Miscibility with Water: Not miscible or difficult to mix.  Viscosity: Dynamic: Not determined. Not determined. Not determined. Solvent content:	pH-value:	Not determined.
Boiling point:  Flash point:  > 96 °C (> 205 °F)  Auto igniting:  Product is not selfigniting.  Danger of explosion:  Product does not present an explosion hazard.  Flammable limits:  Lower:  Not Available  Upper:  Not Available  Specific gravity at 20 °C (68 °F): 1.23 g/cm³ (10.264 lbs/gal)  Relative density  Not determined.  Vapor density  Not determined  Solubility in / Miscibility with  Water:  Not miscible or difficult to mix.  Viscosity:  Dynamic:  Not determined.  Not determined.  Solvent content:		
Flash point: > 96 °C (> 205 °F)  Auto igniting: Product is not selfigniting.  Danger of explosion: Product does not present an explosion hazard.  Flammable limits: Lower: Not Available Upper: Not Available  Specific gravity at 20 °C (68 °F): 1.23 g/cm³ (10.264 lbs/gal)  Relative density Not determined.  Vapor density Not determined.  Evaporation rate Not determined  Solubility in / Miscibility with Water: Not miscible or difficult to mix.  Viscosity: Dynamic: Not determined.  Kinematic: Not determined.  Solvent content:		
Auto igniting: Product is not selfigniting.  Danger of explosion: Product does not present an explosion hazard.  Flammable limits: Lower: Not Available Upper: Not Available  Specific gravity at 20 °C (68 °F): 1.23 g/cm³ (10.264 lbs/gal) Relative density Not determined. Vapor density Not determined. Evaporation rate Not determined  Solubility in / Miscibility with Water: Not miscible or difficult to mix.  Viscosity: Dynamic: Not determined. Kinematic: Not determined. Solvent content:	Boiling point:	Undetermined
Danger of explosion:  Product does not present an explosion hazard.  Flammable limits: Lower: Not Available Upper: Not Available  Specific gravity at 20 °C (68 °F): 1.23 g/cm³ (10.264 lbs/gal) Relative density Not determined. Vapor density Not determined  Evaporation rate Not determined  Solubility in / Miscibility with Water: Not miscible or difficult to mix.  Viscosity: Dynamic: Not determined. Kinematic: Not determined.  Solvent content:	Flash point:	> 96 °C (> 205 °F)
Flammable limits: Lower: Upper: Not Available  Specific gravity at 20 °C (68 °F): 1.23 g/cm³ (10.264 lbs/gal) Relative density Not determined. Vapor density Not determined  Evaporation rate Not determined  Solubility in / Miscibility with Water: Not miscible or difficult to mix.  Viscosity: Dynamic: Not determined. Kinematic: Not determined. Solvent content:	Auto igniting:	Product is not selfigniting.
Lower: Upper: Not Available Not Available  Specific gravity at 20 °C (68 °F): 1.23 g/cm³ (10.264 lbs/gal) Relative density Not determined. Vapor density Not determined  Evaporation rate Not determined  Solubility in / Miscibility with Water: Not miscible or difficult to mix.  Viscosity: Dynamic: Not determined. Kinematic: Not determined.  Solvent content:	Danger of explosion:	Product does not present an explosion hazard.
Upper: Not Available  Specific gravity at 20 °C (68 °F): 1.23 g/cm³ (10.264 lbs/gal) Relative density Not determined. Vapor density Not determined  Evaporation rate Not determined  Solubility in / Miscibility with Water: Not miscible or difficult to mix.  Viscosity: Dynamic: Not determined. Kinematic: Not determined.  Solvent content:	Flammable limits:	
Specific gravity at 20 °C (68 °F): 1.23 g/cm³ (10.264 lbs/gal)  Relative density Not determined.  Vapor density Not determined  Evaporation rate Not determined  Solubility in / Miscibility with Water: Not miscible or difficult to mix.  Viscosity:  Dynamic: Not determined.  Kinematic: Not determined.  Solvent content:	Lower:	Not Available
Relative density Vapor density Not determined. Not determined Not determined Not determined Not determined Not miscible or difficult to mix.  Viscosity: Dynamic: Not determined. Not determined. Not determined. Solvent content:	Upper:	Not Available
Vapor density Evaporation rate Not determined. Not determined Not determined  Solubility in / Miscibility with Water: Not miscible or difficult to mix.  Viscosity: Dynamic: Not determined. Kinematic: Not determined. Solvent content:		3 °F): 1.23 g/cm³ (10.264 lbs/gal)
Evaporation rate  Not determined  Solubility in / Miscibility with Water: Not miscible or difficult to mix.  Viscosity: Dynamic: Not determined. Kinematic: Not determined. Solvent content:		
Solubility in / Miscibility with Water: Not miscible or difficult to mix.  Viscosity: Dynamic: Not determined. Kinematic: Not determined. Solvent content:	Vapor density	Not determined.
Water: Not miscible or difficult to mix.  Viscosity: Dynamic: Not determined. Kinematic: Not determined.	Evaporation rate	Not determined
Viscosity:  Dynamic: Not determined.  Kinematic: Not determined.  Solvent content:	Solubility in / Miscibility wi	th
Dynamic: Not determined. Kinematic: Not determined. Solvent content:	Water:	Not miscible or difficult to mix.
Dynamic: Not determined. Kinematic: Not determined. Solvent content:	Viscosity:	
Kinematic: Not determined.  Solvent content:		Not determined.
	Kinematic:	Not determined.
	Solvent content:	
Organic solvents: 0.0 %	Organic solvents:	0.0 %
VOC (Per EPA 24) 103.3 GMS/L		103.3 GMS/L
	Solids content: Other information	Not available. No further relevant information available.

### 10 Stability and reactivity

- Reactivity No further relevant information available.
- Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid Exposure to high temperatures.
- Incompatible materials: Reacts with strong oxidizing agents.
- · Hazardous decomposition products:

Carbon monoxide and carbon dioxide

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Nitrogen oxides Ammonia

### 11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · Primary irritant effect:
- on the skin: Skin irritant.
- on the eye: Causes serious eye irritation.
- \*Sensitization: Skin Contact May cause allergic skin reaction.
- \* Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

\* Carcinogenic categories

· IARC (International Agency for Research on Cancer)  13463-67-7 titanium dioxide		21
	Carbon black	21
NTP (Natio	nal Toxicology Program)	
None of the ingredients is listed.		
OSHA-Ca (Occupational Safety & Health Administration)		
None of the ingredients is listed.		

### 12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- Additional ecological information:
- General notes: At present there are no ecotoxicological assessments.
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

### 13 Disposal considerations

- Waste treatment methods
- Recommendation: Must be specially treated adhering to official regulations.
- \*Uncleaned packagings:
- Recommendation: Disposal must be made according to official regulations.

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UN-Number		
DOT, ADN, IMDG, IATA	not regulated	
UN proper shipping name DOT, ADN, IMDG, IATA	not regulated	
Transport hazard class(es)		
DOT, ADN, IMDG, IATA		
Class	not regulated	
Packing group		
DOT, IMDG, IATA	not regulated	
Environmental hazards:	Not applicable.	
Special precautions for user	Not applicable.	
Transport in bulk according to Annex	II of	
MARPOL73/78 and the IBC Code	Not applicable.	
UN "Model Regulation":	not regulated	

### 15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- ·Sara
- · Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

- Proposition 65
- · Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

(DSL) Canada Dosmestic Substance List

All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

	New Jersey Right-to-Know List:	
Ì	1332-58-7	Kaolin
	13463-67-7	titanium dioxide
Ì	1333-86-4	Carbon black

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Trade name: Double Bubble Epoxy Very High Peel Strength Part B (04007)

		(Contd. of page
New Jersey	Special Hazardous Substance List:	
1333-86-4	Carbon black	CA
Pennsylvania Right-to-Know List:		
1332-58-7	Kaolin	
13463-67-7	titanium dioxide	
Pennsylvan	ia Special Hazardous Substance List:	
None of the	ingredients is listed.	
Canceroge	nity categories	
EPA (Environmental Protection Agency)		
None of the ingredients is listed.		
TLV (Threshold Limit Value established by ACGIH)		
1332-58-7	Kaolin	A4
13463-67-7	titanium dioxide	A4
1333-86-4	Carbon black	A4
MAK (German Maximum Workplace Concentration)		
13463-67-7	titanium dioxide	3A
1333-86-4	Carbon black	3B
NIOSH-Ca	(National Institute for Occupational Safety and Health)	
13463-67-7	titanium dioxide	
1333-86-4	Carbon black	

- · National regulations:
- · Water hazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.
- · Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

### 16 Other information

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

- Department issuing SDS: Environment protection department.
- \*Creation Date: 09/14/2017
- Date of preparation / last revision 09/14/2017 / 3
- Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

International Transport of Dangerous Goods by Rai ICAO: International Civil Aviation Organisation

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic

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### Trade name: Double Bubble Epoxy Very High Peel Strength Part B (04007)

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vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health

TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A Skin Sens. 1: Skin sensitisation – Category 1